

DETC2003/VIB-48371

ON FRACTIONAL ORDER DISTURBANCE OBSERVER

YangQuan Chen *

CSOIS, Department of Electrical
and Computer Engineering,
Utah State University
4120 Old Main Hill,
Logan, Utah 84322-4120, USA
Email: yqchen@ece.usu.edu

Blas M. Vinagre

Department of Electronic and
Electromechanical Engineering
Industrial Engineering School,
University of Extramadura, Avda. De
Elvas s/n, 06071-Badajoz, Spain
Email: bvinagre@unex.es

Igor Podlubny

Department of Informatics and
Process Control, BERG Faculty,
Technical University of Kosice,
B. Nemcovej 3, 042 00 Kosice,
Slovak Republic
Email: Igor.Podlubny@tuke.sk

ABSTRACT

In this paper, for the first time, the fractional order disturbance observer (FO-DOB) is proposed for vibration suppression applications such as hard disk drive servo control. It has been discovered in a recently published US patent application (US20010036026) (Chen *et al.*, 2001) that there is a tradeoff between the the phase margin loss and the strength of the low frequency vibration suppression. Given the required cutoff frequency of the low pass filter, also known as the Q -filter, it turns out that the relative degree of the Q -filter is the major tuning knob for this tradeoff. As a motivation for the fractional order Q -filter, a solution based on integer order Q -filter with a variable relative degree is introduced which is the key contribution of US20010036026. Then, a fractional order disturbance observer based on the fractional order Q -filter is proposed. The implementation issue is also discussed. The nice point of this paper is that the traditional DOB is extended to fractional order DOB with the advantage that the FO-DOB design is now no longer conservative or aggressive, i.e., given the cutoff frequency and the desired phase margin, we can uniquely determine the fractional order of the low pass filter.

Key words: Disturbance observer, fractional order calculus, variable relative degree, Q -filter, vibrational suppression,

rational approximation, frequency domain fitting.

INTRODUCTION

In practice, a physical motion control system will not be the exactly same as a mathematical model no matter how the model is obtained. The disturbance observer regards the difference between the actual output and the output of the nominal model as an equivalent disturbance applied to the nominal model. It estimates the equivalent disturbance and the estimate is utilized as a compensation signal. The disturbance observer (DOB) concept was proposed in (Ohnishi, 1987). Umeno and Hori (1991) refined the framework of disturbance observer theory based on the design of TDof (two-degree-of-freedom) servo controllers and the factorization approach. Based on an extended pole placement method and a disturbance observer, an accurate motion controller design was proposed in (Brussel *et al.*, 1994). Recently, DOB was combined with the zero-phase error tracking algorithm (ZPETC) (Tomizuka, 1987) as reported in (Endo *et al.*, 1996; Kempf and Kobayashi, 1999) for digital implementations. It is now a common practice to use DOB in many high precision motion control systems, e.g., disk drive servo control (Chen *et al.*, 2001).

Disturbance observers have several attractive features. In the absence of large modelling errors, DOB's allow independent tuning of disturbance rejection characteristics and the command following characteristics. Furthermore, compared to integral action, disturbance observers allow more flexibility via the selection of the order, relative degree, and bandwidth of low-pass fil-

*Corresponding author. Center for Self-Organizing and Intelligent Systems (CSOIS), UMC 4160, College of Engineering, Utah State University, Logan, Utah 84322-4160, USA. Tel. 1(435)797-0148; Fax: 1(435)797-3054. URL: <http://www.csois.usu.edu/>

tering known as the disturbance observers filter or Q -filter. It is well known that by appending disturbance states to a traditional state estimator (Franklin *et al.*, 1990), the disturbance compensation can be handled. However, using the disturbance observer structure allows simple and intuitive tuning of the disturbance observer loop gains independent of the state feedback gains. This explains why DOB is more welcome by the control practitioners.

It has been discovered in a recently published US patent application (US20010036026) (Chen *et al.*, 2001) that there is a tradeoff between the phase margin loss and the strength of the low frequency vibration suppression when applying DOB. Given the required cutoff frequency of the Q -filter, it turns out that the relative degree of the Q -filter is the major tuning knob for this tradeoff. As a motivation for the fractional order Q -filter, a solution based on integer order Q -filter with variable relative degree is introduced which is the key contribution of US20010036026 (Chen *et al.*, 2001). In this paper, a fractional order disturbance observer based on the fractional order Q -filter is proposed. The implementation issue is also discussed. The nice point of this paper is that the traditional DOB is extended to fractional order DOB with the advantage that the FO-DOB design is now no longer conservative or aggressive, i.e., given the cutoff frequency of the Q -filter and the desired phase margin, we can uniquely determine the fractional order of the low pass filter.

DISTURBANCE OBSERVER (DOB)

In the conventional disturbance observer (Ohnishi, 1987), the basic idea is to use a nominal inverse model of the plant to estimate the disturbance. This is illustrated in Figure 1 where P_n^{-1} is the inverse of the nominal plant model and Q is usually a low pass filter to restrict the effective bandwidth of the DOB. We remark that this DOB configuration is nothing but another form of loopshaping to add more attenuation in the lower frequency range at the cost of the reduced phase margin and the possible amplification of disturbances at other medium and high frequency bands due to the waterbed effect in the sensitivity function. Therefore, it is implicitly implied in DOB that the spectrum of the disturbance d has more low frequency contents than the high frequency ones. We argue that, if d is a white noise, little benefit can be gained from using DOB or any other advanced control technique. Note that if the plant has a nonminimum phase zero, P_n^{-1} will have an unstable mode. So, in this case, the DOB shown in Figure 1, although physically simple, cannot be directly applied. Some modifications will be necessary. In a more general setting, we can redraw the DOB shown in Figure 1 in a form shown in Figure 2 where W is a shaping filter. Note that here the disturbance in front of the plant is considered.

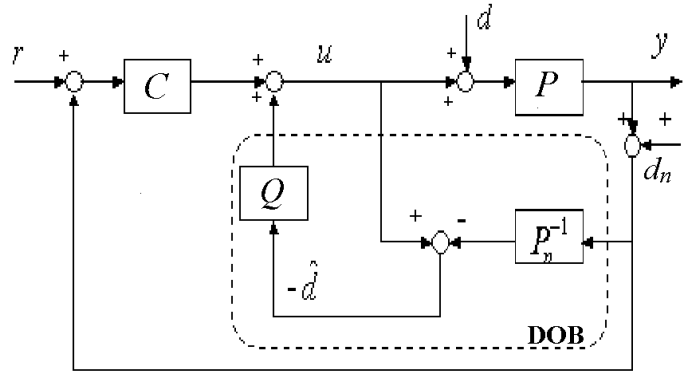


Figure 1. Disturbance Observer Block-diagram - The Conventional Form

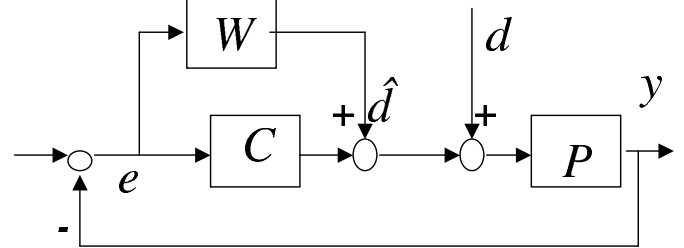


Figure 2. Disturbance Observer Block-diagram - The General Form

ACTUAL DESIGN PARAMETERS IN DOB AND THEIR EFFECTS

In practice, the DOB is usually implemented digitally as shown in Figure 3. In Figure 3, d' is the “observed” disturbance

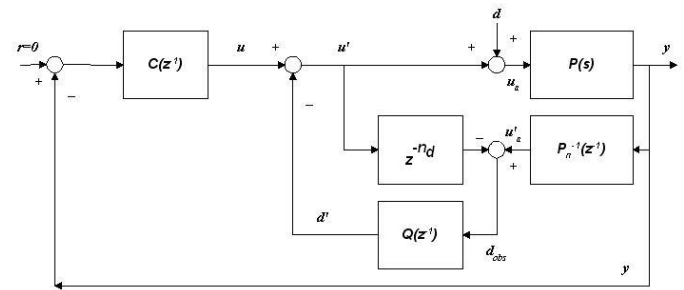


Figure 3. Disturbance Observer Block-diagram - The Digital Form

d ; $P_n^{-1}(z^{-1})$ is the stable inverse of P_n , the nominal model of the actual plant P ; n_d is the number of pure delays of the control signal u' , the compensated signal of the controller signal u generated by the controller C ; Q is a low pass filter with the relative degree n_Q and the cutoff frequency ω_Q .

There are three key parameters in DOB design as shown in

Figure 3, namely,

- n_d : the number of pure delays of the control signal u' ;
- n_Q : the relative degree of Q -filter and
- ω_Q : the cutoff frequency of Q -filter.

In order to see how the overall system based on the disturbance observer behaves, we examine the error transfer function (ETF) $S(j\omega)$ and the disturbance response transfer function (from d to y) $G_{dy}(j\omega)$ from Figure 3. With no DOB,

$$S(j\omega) = \frac{1}{1+PC}, \quad G_{dy}(j\omega) = \frac{P}{1+PC} \quad (1)$$

and with DOB,

$$S(j\omega) = \frac{1}{1+PC+\delta_{PC}}, \quad G_{dy}(j\omega) = \frac{P}{1+PC+\delta_{PC}} \quad (2)$$

where

$$\delta_{PC} = \frac{PP_n^{-1}Q + z^{-n_d}QPC}{1 - z^{-n_d}Q} = P \frac{z^{-n_d}Q}{1 - z^{-n_d}Q} (P_n^{-1}z^{n_d} + C). \quad (3)$$

Clearly, the disturbance observer cannot be implemented if $Q = 1$. Notice that as in many motion control systems, the nominal plant is in the form of $\frac{K}{(\tau s + 1)^s}$ and P_n^{-1} in this case can be approximated by an FIR (finite impulse response) filter which is always realizable by itself. Therefore, in this case, no constraint is to be put to the relative degree of Q . In contrary, in the literature, QP_n^{-1} have to be made realizable by letting the relative degree of Q be equal to or greater than that of P_n .

To determine the correct n_d , the major consideration is to minimize the mismatch between the phases of $z^{-n_d}u'$ and u_a as shown in Figure 3. It is found that $n_d = 3$ is the best choice for a high TPI (tracks per inch) disk drive servo system as illustrated by Figure 4 (Chen *et al.*, 2001). We comment that, for different applications, n_d should be different and n_d should also include the delay effect of the plant P as also pointed out in (Kempf and Kobayashi, 1999).

With different relative degree of the Q -filter ($n_Q=1,2,3,4$), the disturbance attenuation performance is achieved differently. For the lowest relative degree ($n_Q=1$, note again, as pointed out earlier, n_Q cannot be 0), the best disturbance attenuation is achieved. However, this is at the cost of largest amplification of mid-band frequency contents of both the measurement noises as well as the shock disturbance if any. Therefore, when the disturbance is not presented or is small, $n_Q=1$ is not a preferred choice. Motivated by this observation, the performance variation with respect to n_Q is illustrated in Figure 5,

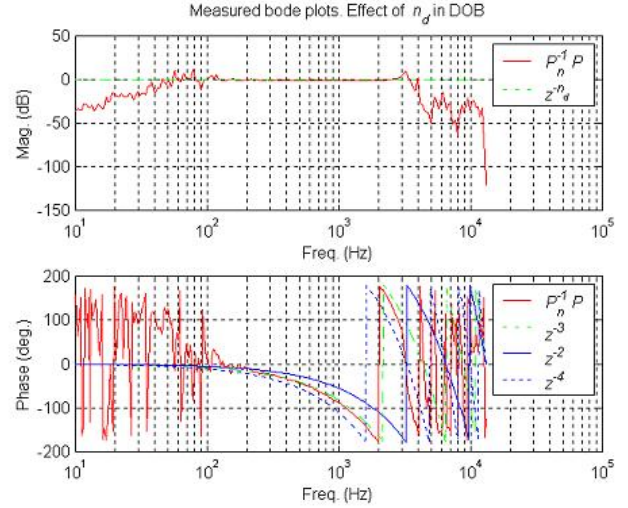


Figure 4. Illustration of the effect of n_d in DOB

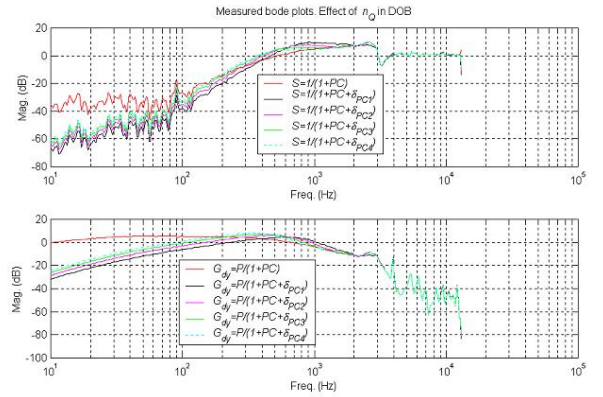


Figure 5. Illustration of the effect of n_Q in DOB

THE BIG PROBLEM - LOSS OF THE PHASE MARGIN WITH DOB

The cut off frequency of the Q -filter ω_Q is another key design parameter. Too high may result in worse robustness of the overall system. This can be seen from the variation of PM (phase margin) of the overall closed-loop system. PM is in fact a function of ω_Q as well as n_Q . The basic trend is that the higher the ω_Q the more PM loss; the larger the n_Q the less PM loss for a fixed ω_Q . This is demonstrated by a set of measured data shown in Figure 6. The red-grid plane represents the PM of the original system. Therefore, Figure 6 can guide us to choose a right combination of ω_Q and n_Q .

It seems quite hard to achieve a good disturbance attenuation performance without loss of PM. A compromise must be made between the disturbance attenuation performance and the robustness of the original system.

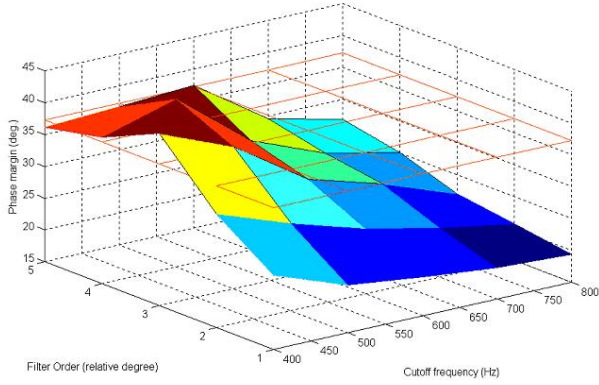


Figure 6. Illustration of phase margin (PM) as a function of n_Q and ω_Q in DOB

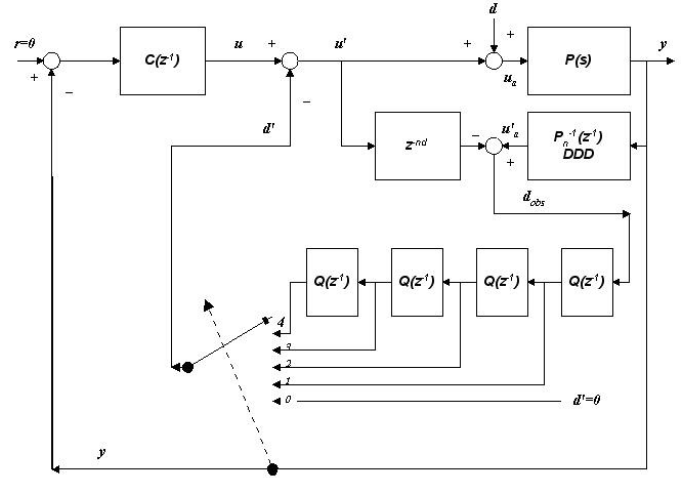


Figure 7. Q -filter in DOB with a varying relative degree

SOLUTION ONE - RULE BASED SWITCHED LOW PASS FILTERING WITH VARYING RELATIVE DEGREE

This solution is fully documented in (Chen *et al.*, 2001). The key motivation is from Figure 6 - the issue of the loss of GM with DOB. In practice, ω_Q should be pre-determined based on the disturbance attenuation requirement. The only trade off tuning knob will be n_Q . A variable relative degree strategy was used (Chen *et al.*, 2001) where a switching method is applied based on the amplitude of the output y as illustrated in Figure 7. A switching policy used in (Chen *et al.*, 2001) is shown in Figure 8 for illustration purpose. As a side remark, to avoid the Q -filter initialization problem and the possible big discontinuity in the internal state of Q -filter, all stages of sub- Q -filter in Figure 7 should be run at all times. The explanation of Figure 8 is straightforward and the deadzone is not always required for all DOB applications.

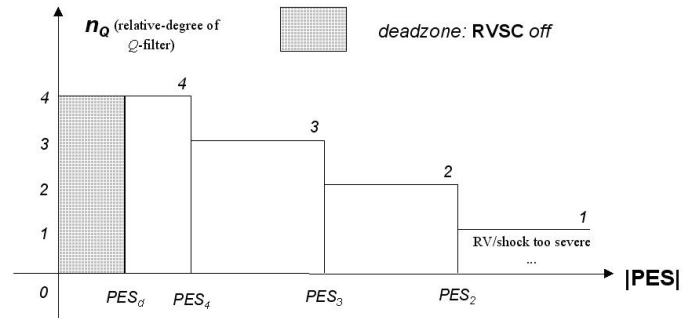


Figure 8. A switching policy for the relative degrees of the Q -filter in DOB

THE PROPOSED SOLUTION: GUARANTEED PHASE MARGIN METHOD USING FRACTIONAL ORDER LOW PASS FILTERING

Let us review Figure 6 again. In practice, ω_Q is usually specified by the disturbance attenuation requirement. Moreover, the phase margin of the overall compensated system with DOB is also specified. By Figure 6, we may find that the required n_Q usually lies between two adjacent integers. For example, from the DOB design, it may turn out that Q -filter should be of the following form

$$Q(s) = \frac{1}{(\tau s + 1)^{n_Q}}, \quad n_Q = 3.25 \quad (4)$$

which is a fractional order low pass filter (FO-LPF). When we use a fractional order Q -filter in DOB, we call it “fractional order

disturbance observer”.

For completeness, in the following section, we shall present a short introduction of fractional order calculus and fractional order dynamic systems. After that, the digital implementation issue of the FO- Q -filter.

INTRODUCTION OF FRACTIONAL ORDER CALCULUS AND FRACTIONAL ORDER DYNAMIC SYSTEMS

The fractional calculus is a generalization of integration and differentiation to non-integer order operators (Oldham and Spanier, 1974; Samko *et al.*, 1987; Miller and Ross, 1993; Podlubny, 1994). The idea of fractional calculus has been known since the development of the normal calculus, with the first reference probably being associated with Leibniz and L'Hospital in 1695. A fundamental operator ${}_a D_t^\alpha$, a generalization of differen-

tial and integral operators, is introduced as follows.

$${}_a D_t^\alpha = \begin{cases} \frac{d^\alpha}{dt^\alpha} & \Re(\alpha) > 0, \\ 1 & \Re(\alpha) = 0, \\ \int_a^t (d\tau)^{-\alpha} & \Re(\alpha) < 0. \end{cases}$$

There are two commonly- used definitions for general fractional differentiation and integral, i.e., the Grünwald definition and the Riemann-Liouville definition (Oldham and Spanier, 1974; Miller and Ross, 1993; Podlubny, 1994). The Grünwald definition is that

$${}_a D_t^\alpha f(t) = \lim_{h \rightarrow 0} \frac{1}{h^\alpha} \sum_{j=0}^{\lfloor \frac{t-a}{h} \rfloor} (-1)^j \binom{\alpha}{j} f(t-jh), \quad (5)$$

where $\lfloor \cdot \rfloor$ is a flooring-operator, while the Riemann-Liouville definition is given by

$${}_a D_t^\alpha f(t) = \frac{1}{\Gamma(n-\alpha)} \frac{d^n}{dt^n} \int_a^t \frac{f(\tau)}{(t-\tau)^{\alpha-n+1}} d\tau, \quad (6)$$

for $(n-1 < \alpha < n)$ and where $\Gamma(x)$ is the well known Euler's gamma function.

The Laplace transform method is used for solving engineering problems. The formula for the Laplace transform of the Riemann-Liouville fractional derivative (6) has the form (Podlubny, 1997):

$$\begin{aligned} & \int_0^\infty e^{-pt} {}_0 D_t^\alpha f(t) dt = \\ & = p^\alpha F(p) - \sum_{k=0}^{n-1} p^k {}_0 D_t^{\alpha-k-1} f(t) \Big|_{t=0}, \end{aligned} \quad (7)$$

for $(n-1 < \alpha \leq n)$.

For numerical calculation of fractional-order derivation we can use the relation (8) derived from the Grünwald definition (5). This relation has the following form:

$$({}_{t-L} D_t^\alpha f(t)) \approx h^{-\alpha} \sum_{j=0}^{N(t)} b_j f(t-jh), \quad (8)$$

where L is the "memory length", h is the step size of the calculation,

$$N(t) = \min \left\{ \left\lceil \frac{t}{h} \right\rceil, \left\lceil \frac{L}{h} \right\rceil \right\}, \quad (9)$$

where b_j is the binomial coefficient given by the following recursive formula:

$$b_0 = 1, \quad b_j = \left(1 - \frac{1+\alpha}{j} \right) b_{j-1}. \quad (10)$$

To solve the fractional-order differential equations (FODE), the Laplacian transformation of the Mittag-Leffler function in two parameters was proposed as an effective means (Podlubny, 1997). A two-parameter function of the Mittag-Leffler type is defined by the series expansion:

$$E_{\alpha,\beta}(z) = \sum_{k=0}^{\infty} \frac{z^k}{\Gamma(\alpha k + \beta)}, \quad (\alpha, \beta > 0). \quad (11)$$

In fact, it is shown (Podlubny, 1997) that the Mittag-Leffler function is a generalization of exponential function e^z , i.e.,

$$E_{1,1}(z) = \sum_{k=0}^{\infty} \frac{z^k}{\Gamma(k+1)} = \sum_{k=0}^{\infty} \frac{z^k}{k!} = e^z.$$

In general, a LTI fractional-order controlled system can be described by

$$\begin{aligned} & a_n D_t^{\beta_n} y(t) + \dots + a_1 D_t^{\beta_1} y(t) + a_0 D_t^{\beta_0} y(t) = \\ & b_m D_t^{\alpha_m} u(t) + \dots + b_1 D_t^{\alpha_1} u(t) + b_0 D_t^{\alpha_0} u(t), \end{aligned} \quad (12)$$

where $u(t)$ and $y(t)$ are control and controlled signals respectively, β_k, α_k ($k = 0, 1, 2, \dots$) are generally real numbers, $\beta_n > \dots > \beta_1 > \beta_0$, and $\alpha_m > \dots > \alpha_1 > \alpha_0$ and a_k, b_k ($k = 0, 1, \dots$) are arbitrary constants. Note that here $({}_0 D_t^\mu \equiv D_t^\mu)$.

Using the Laplacian transformation method (Podlubny, 1997; Petráš and Dorčák, 1999; Petras *et al.*, 2000), the transfer function of (12) can be written as

$$\begin{aligned} G_s(j\omega) &= \frac{Y(j\omega)}{U(j\omega)} \\ &= \frac{b_m (j\omega)^{\alpha_m} + \dots + b_1 (j\omega)^{\alpha_1} + b_0 (j\omega)^{\alpha_0}}{a_n (j\omega)^{\beta_n} + \dots + a_1 (j\omega)^{\beta_1} + a_0 (j\omega)^{\beta_0}} \\ &= \frac{\sum_{k=0}^m b_k (j\omega)^{\alpha_k}}{\sum_{k=0}^n a_k (j\omega)^{\beta_k}}. \end{aligned} \quad (13)$$

Recent books (Oldham and Spanier, 1974; Samko *et al.*, 1987; Miller and Ross, 1993; Podlubny, 1994) provide a good source of references on fractional calculus. However, applying fractional-order calculus to dynamic systems control is just a recent focus of interest (Lurie, 1994; Podlubny, 1999; Oustaloup *et*

al., 1995, 1996; Raynaud and Zergalnoh, 2000). For pioneering works, we cite (Manabe, 1960, 1961; Oustaloup, 1981; Axtell and Bise, 1990). For the latest development of fractional calculus in automatic control and robotics, we cite (Vinagre and Chen, 2002).

IMPLEMENTATION ISSUES: STABLE MINIMUM-PHASE FREQUENCY DOMAIN FITTING

From the definitions of fractional-order derivative, we know that any controller involving a fractional order differentiator or integrator is in fact a filter with infinite (integer) order, or, we can say that the filter is with infinite length of memory. In implementing a given FOC, its frequency response is actually exactly known. Clearly, for a given range of frequency of interest, say, $\omega \in [\omega_L, \omega_H]$, a set of frequency response data (magnitude and phase) can be obtained. We can take this set of data as the *measured frequency response* data set and feed it to any frequency-domain system identification software package.

At this point, one may think of the ready MATLAB function `invfreqs` or `invfreqz` in the MATLAB Signal Processing Toolbox. But this does *not* work for our purpose here mainly due to the bad numerical conditioning in the algorithms used in `invfreqs` or `invfreqz`. It is found that the `ELIS` function in the MATLAB Frequency Domain Identification Toolbox works fine for our transfer function fitting here. In particular, the stability of the fit transfer function can be guaranteed. Another attractive feature is its professionally designed GUI ¹.

A simple command line example is given by the following script:

```
%Istvan Kollar's stable transfer function fitting
f=logspace(-1,3,200)'; % frequency band of practical interest
Y=1./(j*2*pi*f).^(1/2); % the desired frequency response /s^0.5
U=ones(size(Y)); % set input to 1 to get I/O data
d=fiddata(Y,U,f); % build the FIDdata
d.variance=[0,1e-6]; % artificial variance
if ~exist('order'), order=9; end order=yesinput('Order of
model',order,[1,inf]);
%First search for best cost function with stabilization:
disp('First search for best fit among trials...')
[m,finf]=elis(d,'s',order,order,...
    struct('stabilization','r','forceminimumphase','r',...
    'plottedns','-inf','plot0','off'),...
    struct('displaymessages','off'));
[cfm,itmax]=min(finf.cfv); itmax=itmax-1;
fprintf('Now iterate until best fit, itmax = %.0f ...\n',itmax)
figure(1), clf
iterctrl % allow manual finishing iter. on fig. (select 'Finish')
% return the model object 'm', order/order, forcing stabilization:
m=elis(d,'s',order,order,...
    struct('stabilization','r','forceminimumphase','r','itmax',itmax));
figure(2), plotlpz(m), zoom on % plot the pole-zero distribution
if ~exist('bi/'), bi=2; end, if order==4, bi=2; end, bi=bi+1;
figure(bi), plot(m), zoom on % plot the Bode magnitude
xlabel(sprintf('Order: %.0f/%.0f',order,order));drawnow
```

Using `get(m)`, we have

```
Version = 2.2
Date = '02-Dec-2000 15:55:26'
Data = [2x1x200 fiddata]
Algorithm = [1x1 struct]
Variable = 's'
Representation = 'polynomial'
num = [-6.58e-36 -4.56e-31 -4.34e-27 -1.13e-23 -9.4e-21 -2.46e-18
-1.88e-16 -3.61e-15 -1.44e-14 -8.7537e-15]
denom = [-2.46e-33 -5.33e-29 -2.57e-25 -3.76e-22 -1.76e-19 -2.53e-17
-9.88e-16 -8.9e-15 -1.48e-14 -2.49e-15]
FreqVect = [200x1 double]
```

```
Fscale = 1
Delay = 0
Covariance = [21x21 double]
FitInfo = [1x1 struct]
```

Entering the above fit transfer function coefficients into `CtrlLAB`, the most downloaded package developed by Professor Dingyü Xue for SISO (single input single output) control system analysis and design in MATLAB Central², we can get, via several mouse clicks, the Bode plot and Nichols chart shown in Figure 9 and Figure 10 respectively.

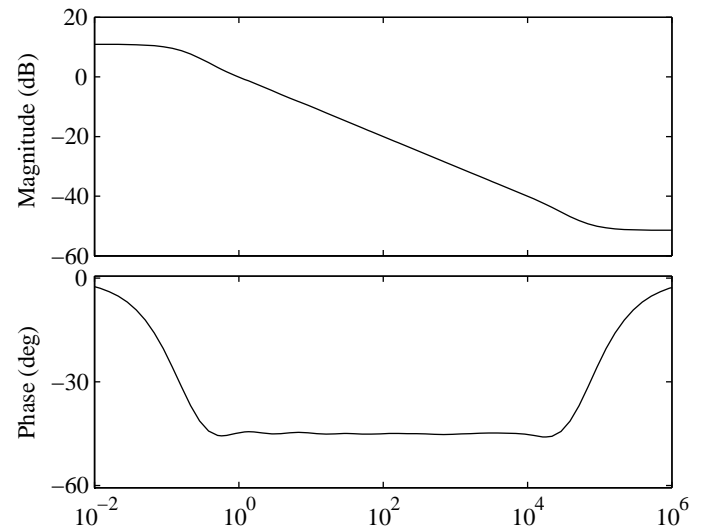


Figure 9. Bode plot for order 9/9 - Stable frequency domain fitting of $1/\sqrt{s}$

Making a good fit with stable poles is sometimes rather difficult. In a high order fitting, there is a good chance that some poles will be driven to the unstable region due to numerical sensitivity problems. The MATLAB Frequency Domain System Identification Toolbox (Version 3.0 of 22-Nov-00) offers some (artificial) tools to force stable solutions. In the stable fitting script here, the fit transfer function is also restricted to be minimum phase. This is achieved by requesting the reflection/contraction of the unstable zeros and poles.

As a benchmark fitting result, consider the following general filter in lead/lag form (Raynaud and Zergalnoh, 2000)

$$C_r(s) = C_0 \left(\frac{1+s/\omega_b}{1+s/\omega_h} \right)^r \quad (14)$$

where $0 < \omega_b < \omega_h$, $C_0 > 0$ and $r \in (0, 1)$. Here we give out the fitting result for $C_{0.65}(s)$ (Raynaud and Zergalnoh, 2000) with

¹Refer to FDIDENT home page <http://elecwww.vub.ac.be/fdident>.

²MATLAB Central URL: <http://www.mathworks.com/matlabcentral/fileexchange/loadFile.do?objectId=18&objectType=file>
Copyright © 2003 by ASME

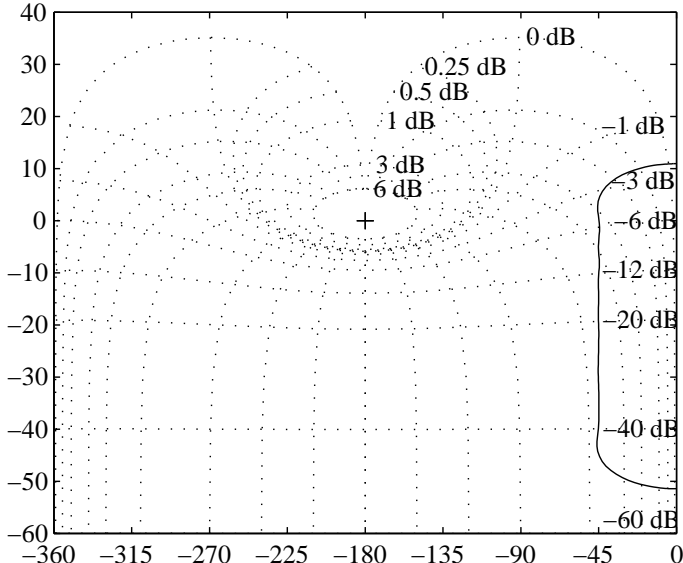


Figure 10. Nichols chart for order 9/9 - Stable frequency domain fitting of $1/\sqrt{s}$

$C_0 = 4280.1$, $\omega_b = 0.5$, $\omega_h = 200$ using the stable frequency fitting method introduced in this section. The 4/4 fitting result is that

$$C_{0.65}(s) = 4280.1 \left(\frac{1+2s}{1+0.005s} \right)^{0.65}$$

$$\approx \frac{9.457 \times 10^{-11}s^4 + 1.218 \times 10^{-8}s^3 + 3.07 \times 10^{-7}s^2 + 1.476 \times 10^{-6}s + 9.794 \times 10^{-7}}{4.5 \times 10^{-16}s^4 + 1.161 \times 10^{-13}s^3 + 6.99 \times 10^{-12}s^2 + 9.516 \times 10^{-11}s + 2.14 \times 10^{-10}}$$

with its Bode plot and Nichols chart drawn via CtrlLAB in Figure 11 and Figure 12, respectively. We can see that Figure 11 is quite similar to the characteristic of a frequency-band fractional differentiator.

CONCLUDING REMARKS

We proposed to use the fractional order disturbance observer (FO-DOB) for vibration suppression applications such as hard disk drive servo control. The motivation is explained in detail. The major problem is the tradeoff between the phase margin loss and the strength of the low frequency vibration suppression. Given the required cutoff frequency of the Q -filter, it turns out that the relative degree of the Q -filter is the major tuning knob for this tradeoff. To motivate the introduction of the fractional order Q -filter, an existing solution based on integer order Q -filter with a variable relative degree is introduced which is the key contribution of US20010036026 (Chen *et al.*, 2001). The fractional order disturbance observer based on the fractional order Q -filter is proposed with the implementation method discussed. The nice point of this paper is that the traditional DOB has been extended to the fractional order DOB with the advantage that the FO-DOB design is now no longer conservative or aggressive, i.e., given the

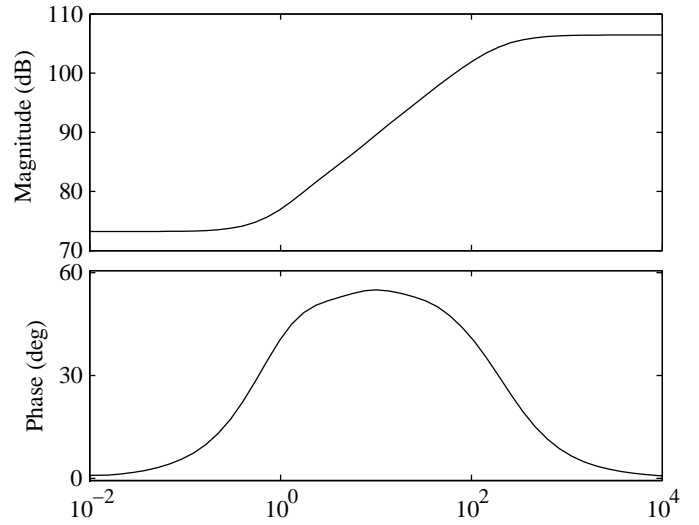


Figure 11. Bode plot for order 4/4 - Stable frequency domain fitting of $C_{0.65}(s)$

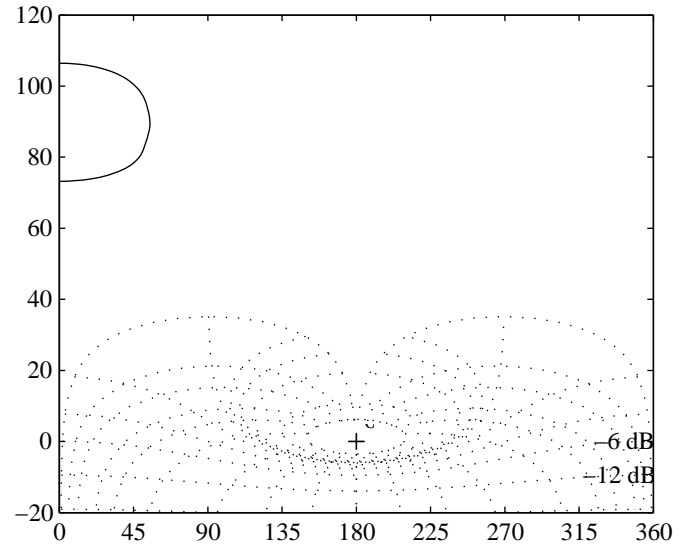


Figure 12. Nichols chart for order 4/4 - Stable frequency domain fitting of $C_{0.65}(s)$

cutoff frequency and the desired phase margin, we can uniquely determine the fractional order of the low pass filter.

We comment that the experimentation verification of the proposed fractional order disturbance observer (FO-DOB) seems to be interesting but straightforward in view of the explanation in this paper and the existing implemented results in (Chen *et al.*, 2001). However, during the experimental verification of FO-DOB, there might be some new issues emerging such as the non-linearity effects.

ACKNOWLEDGMENT

The first author would like to thank his ex-colleagues and co-inventors, Ooi, Kian Keong, Ding, Ming Zhong, Tan, Lee Ling and Soh, Kok Tong in Singapore Science Park Design Center, Seagate Technology, LLC.

This project has been funded in part by the National Academy of Sciences under the Collaboration in Basic Science and Engineering Program/Twinning Program supported by Contract No. INT-0002341 from the National Science Foundation. The contents of this publication do not necessarily reflect the views or policies of the National Academy of Sciences or the National Science Foundation, nor does mention of trade names, commercial products or organizations imply endorsement by the National Academy of Sciences or the National Science Foundation.

Blas M. Vinagre is partially supported by the Research Grant 2PR02A024 (Junta de Extremadura and FEDER).

REFERENCES

- Axtell, M. and E. M. Bise (1990). Fractional calculus applications in control systems. In: *Proceedings of the IEEE 1990 Nat. Aerospace and Electronics Conf.*. New York, USA. pp. 563–566.
- Brussel, H. Van, C.-H. Chen and J. Swevers (1994). Accurate motion controller design based on an extended pole placement method and a disturbance observer. *Ann. CIRP* **43**(1), 367772.
- Chen, Yang Quan, Kian Keong Ooi, Ming Zhong Ding, Lee Ling Tan and Kok Tong Soh (2001). An efficient sensorless rotational vibration and shock compensator (RVSC) for hard disk drives with higher TPI. *US PTO Published Patent Applications* p. US20010036026.
- Endo, S., H. Kobayashi, C. Kempf, S. Kobayashi, M. Tomizuka and Y. Hori (1996). Robust digital tracking controller design for high-speed positioning systems. *Contr. Eng. Practice* **4**(4), 527535.
- Franklin, G. F., J. D. Powell and M. L. Workman (1990). *Digital Control of Dynamic Systems*. Addison-Wesley. Reading, MA.
- Kempf, Carl J. and Seiichi Kobayashi (1999). Disturbance observer and feedforward design for a high-speed direct-drive positioning table. *IEEE TRANSACTIONS ON CONTROL SYSTEMS TECHNOLOGY* **7**(5), 513–526.
- Lurie, Boris J. (1994). Three-parameter tunable tilt-integral-derivative (TID) controller. *US Patent US5371670*.
- Manabe, S. (1960). The non-integer integral and its application to control systems. *JIEE (Japanese Institute of Electrical Engineers) Journal* **80**(860), 589–597.
- Manabe, S. (1961). The non-integer integral and its application to control systems. *ETJ of Japan* **6**(3-4), 83–87.
- Miller, K. S. and B. Ross (1993). *An Introduction to the Fractional Calculus and Fractional Differential Equations*. Wiley. New York.
- Ohnishi, K. (1987). A new servo method in mechatronics. *Trans. Japanese Soc. Elect. Eng.*
- Oldham, K. B. and J. Spanier (1974). *The Fractional Calculus*. Academic Press. New York.
- Oustaloup, A. (1981). Fractional order sinusoidal oscillators: Optimization and their use in highly linear FM modulators. *IEEE Transactions on Circuits and Systems* **28**(10), 1007–1009.
- Oustaloup, A., B. Mathieu and P. Lanusse (1995). The CRONE control of resonant plants: application to a flexible transmission. *European Journal of Control*.
- Oustaloup, A., X. Moreau and M. Nouillant (1996). The CRONE suspension. *Control Engineering Practice* **4**(8), 1101–1108.
- Petras, I., L. Dorcak, P. O’Leary, B. M. Vinagre and I. Podlubny (2000). The modelling and analysis of fractional-order control systems in frequency domain. In: *Proceedings of ICC’2000*. High Tatras, Slovak Republic. pp. 261–264.
- Petráš, I. and L. Dorčák (1999). The frequency method for stability investigation of fractional control systems. *SACTA journal* **2**(1-2), 75–85.
- Podlubny, I. (1997). The Laplace transform method for linear differential equations of the fractional order. In: *Proc. of the 9th International BERG Conference*. Kosice, Slovak Republic (in Slovak). pp. 119–119.
- Podlubny, Igor (1994). Fractional-order systems and fractional-order controllers. Technical Report UEF-03-94. Slovak Academy of Sciences. Institute of Experimental Physics. Department of Control Engineering. Faculty of Mining, University of Technology. Kosice.
- Podlubny, Igor (1999). Fractional-order systems and $PI^\lambda D^\mu$ -controllers. *IEEE Trans. Automatic Control* **44**(1), 208–214.
- Raynaud, H.F. and A. Zergalnoh (2000). State-space representation for fractional order controllers. *Automatica* **36**, 1017–1021.
- Samko, S. G., A. A. Kilbas and O. I. Marichev (1987). *Fractional integrals and derivatives and some of their applications*. Nauka i tehnika. Minsk.
- Tomizuka, M. (1987). Zero-phase error tracking algorithm for digital control. *ASME J. Dynamic Syst., Measurement, Contr.* **109**, 6568.
- Umeno, T. and Y. Hori (1991). Robust speed control of dc servomotors using modern two degrees-of-freedom controller design. *IEEE Trans. Ind. Electron.* **38**, 363–368.
- Vinagre, Blas M. and YangQuan Chen (2002). *Lecture Note on Fractional Calculus Applications in Automatic Control and Robotics*. The 41st IEEE CDC2002 Tutorial Workshop # 2. <http://mechatronics.ece.usu.edu/foc/cc02tw/cdrom/lectures/book.pdf>.